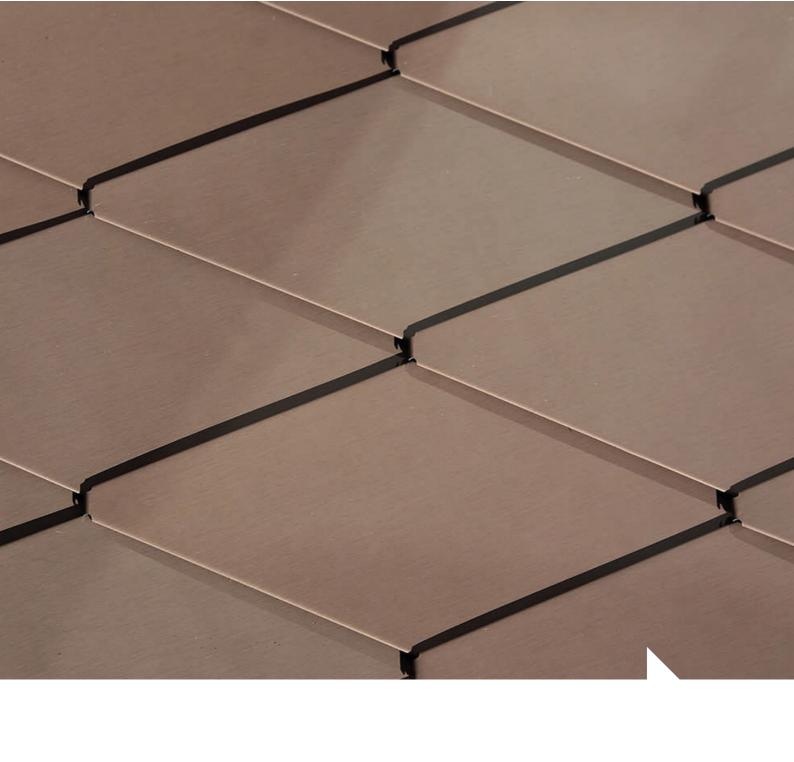




### Index



### characteristics

elZinc® prefabricated tiles are suitable for wall cladding and for roof coverings pitched at  $25^\circ$  and above or  $45^\circ$  and above, depending on the design.

They are very easy to install, and can be cut, folded and edged as required at the boundaries of the cladding.

They can be installed over a ventilated or non-ventilated roof construction allowing the best solution to be chosen according to the characteristics of each project. The fixing is hidden. They need a continuous support behind them.

The tiles are fabricated using the elZinc® titanium zinc alloy rolled in accordance with EN988 and elZinc's own quality standards, which gives them excellent corrosion resistance (and therefore durability), high malleability, and good soldering characteristics. They are machine-manufactured using a modern stamping / bending process which ensures each tile is exactly the same as the other, making installation easier and the final result absolutely uniform. They are available in the complete elZinc® range of finishes.

There are four types of tiles in the elZinc® range:

- Square tile
- A square tile with a polystryrene backing giving a structured bold feel to the cladding
- Rhomboid tile

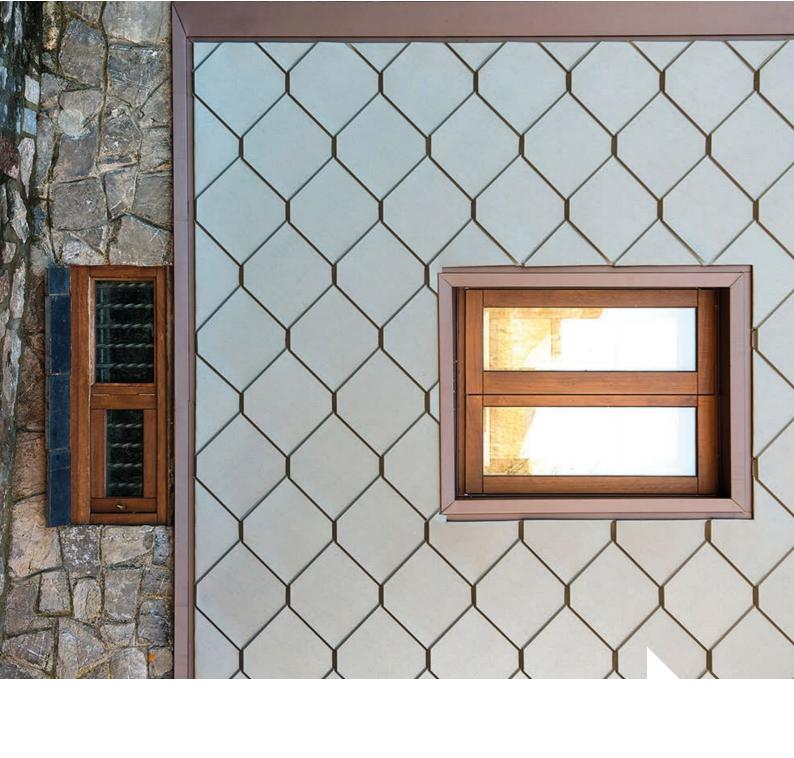
A clean, elegant and slender tile that is equally at home in traditional or modern architecture

Rounded fish scale tile

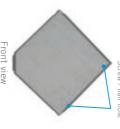
An elaborate traditional zinc tile echoing the styles of historic European architecture

Pointed fish scale tile

A simpler traditional tile for a more discrete look



### Square tile



Material:

**Application:**Flat cladding
Roofs pitched above 25°

Screw / nail hole

Data sheet:

Front view

Finishes: Natural

Extruded polystyrene backing elZinc® titanium zinc to EN988

Slate®

Rainbow®

Thickness: 0,7mm



Coverage: 8,8 pieces/m2

Rear view

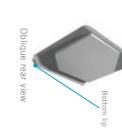
Overall height: 512mm

Overall width: 555mm

Surface protection: Plastic film (except elZinc® natural)

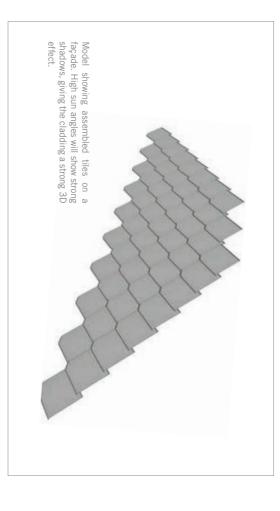


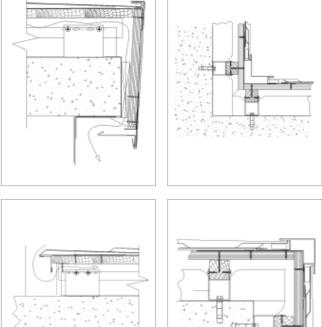
Oblique front view



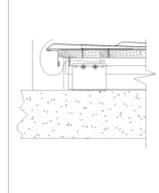
### Features:

- Robust, clean appearance Quick and trouble-free installation
- Automatic fabrication en-
- Polystyrene backing dampens rain drumming and increases the tile's rigidity sures exact dimensions





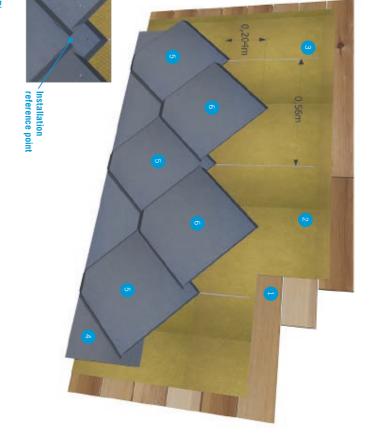




### Installation

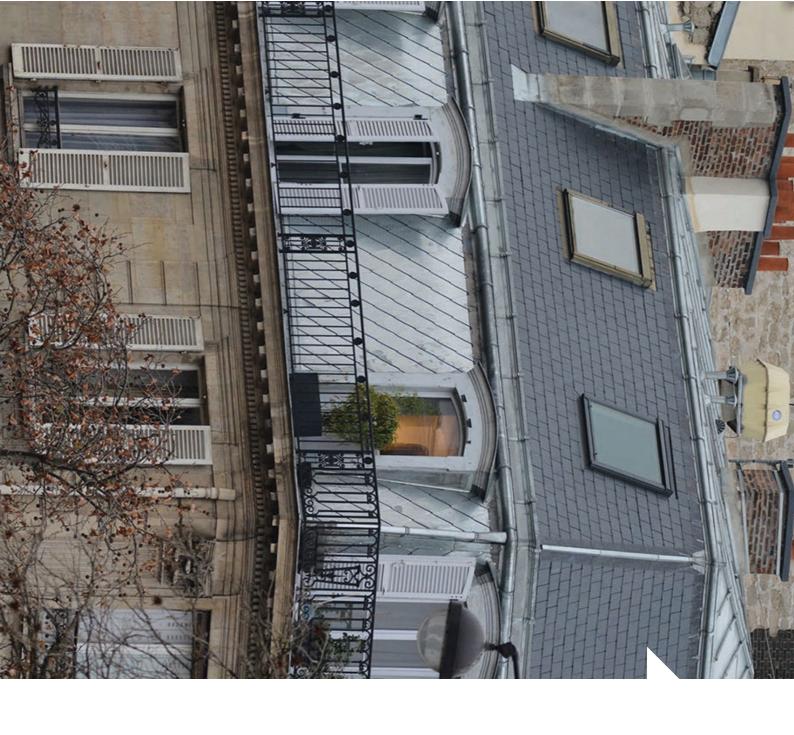
elZinc $^{\otimes}$  square tiles are quick and trouble free to install. The tiles locked together by sliding the bottom lip up under the tiles below (through the recesses in the flanges) are direct-fixed using nails or screws through the three holes provided.

A starter 'T' plate is normally used to begin the installation at the bottom edge. At the top of the cladding, tiles are cut to size and folded according to the wall capping detail.



### Diagram:

- Substrate (alternatives possible, see page 22)
   Breather membrane (optional if using open gap softwood boarding)
   Vertical Layout lines at 560mm centres
- 4. Starter 'T' plate
- 5. First row of tiles, bottom lip hooked around 'T' plate 6. Next row of tiles. There is a small indentation, just below the top hole, which indicates the level of the corners of the next tile



### Rhomboid tile



elZinc® titanium zinc to EN988

Material:

**Application:**Flat and curved cladding Roofs pitched above 25°

Data sheet:

Finishes: Natural Slate®

Rainbow®

Coverage: 14,2 pieces/m2 Overall height: 560mm

Weight: 7,8kg/m2

Thickness: 0,7mm

280mm Overall width:

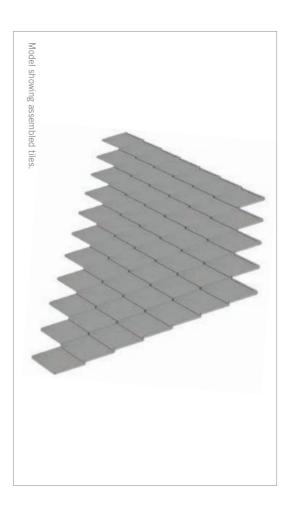
Plastic film (except elZinc® natural) Surface protection:

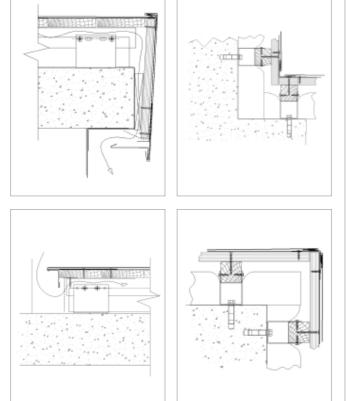
Features: 35 pieces per box Packing:

Oblique front view

- Quick and easy installation Automatic fabrication ensures
- Elegant and artisan appear-
- exact dimensions
- Curved installation possible

Oblique rear view

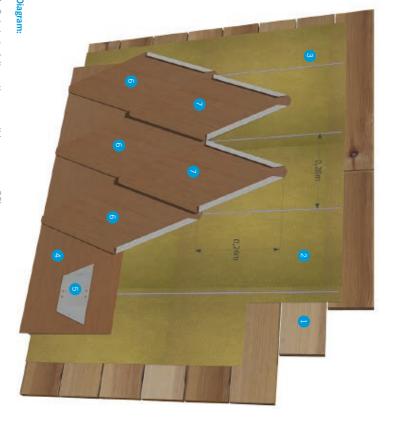






 $elZinc^{\otimes}$  rhomboid tiles are quick and easy to install. The tiles are interlocked and fixed directly at their top through the hole provided with a nail of a screw.

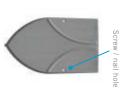
A starter 'T' plate is normally used to begin the installation at the bottom edge. At the top of the cladding, tiles are cut to size and folded according to the wall capping detail.



- Substrate (alternatives possible, see page 22)
   Breather membrane (optional if using open gap softwood boarding)
   Vertical Layout lines at 280mm centres
   Starter 'T' plate
   Bottom tile clip fixed through 'T' plate
   First row of tiles, slid up over clip and bottom lip folded around 'T' plate
   Next row of tiles.



## Pointed fish scale tile



**Application:**Flat and curved cladding Roofs pitched above 45°

Data sheet:

**Material:** elZinc® titanium zinc to EN988

Front view

Finishes: Natural Slate®

Rainbow®



Thickness: 0,7mm



**Weight:** 10,9kg/m2

**Coverage:** 72 pieces/m2

Overall height: 240mm Overall width:

142mm

Surface protection:
Plastic film (except elZinc® natural)



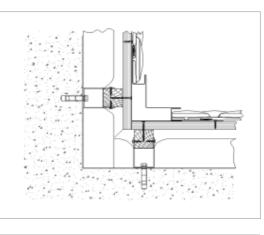


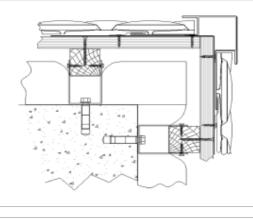
- Traditional appearance
   Quick and easy installation
   Automatic fabrication ensures exact dimensions

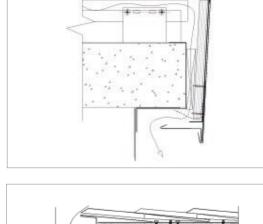


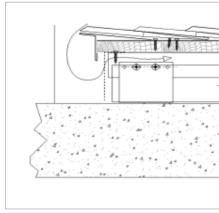
Oblique front view

### Features:

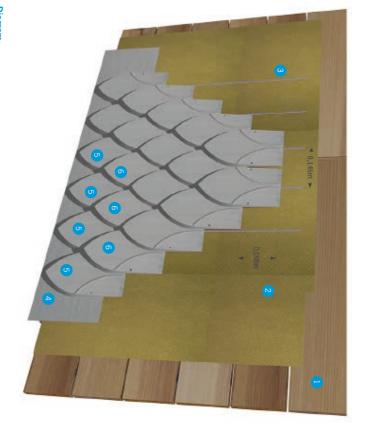








elZinc® pointed fish scale tiles are quick and easy to install. The tiles are overlapped and fixed directly at each side through the holes provided with a nail of a screw.

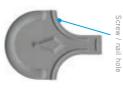


### Diagram:

- Substrate (alternatives possible, see page 22)
   Breather membrane (optional if using open gap softwood boarding)
   Vertical Layout lines at 146mm centres
   Starter 'T' plate
   First row of tiles
   Next row of tiles



# Rounded fish scale tile



Finishes: Natural Slate®

Rainbow®

elZinc® titanium zinc to EN988

Material:

**Application:**Flat and curved cladding Roofs pitched above 45°

Data sheet:

Weight: 7,4kg/m2

Coverage: 41 pieces/m2

Overall height: 280mm

200mm Overall width:

natural) Plastic film (except elZinc® Surface protection:

Packing:



104 pieces per box

- Traditional appearance
- Automatic fabrication en-Quick and easy installation
- sures exact dimensions



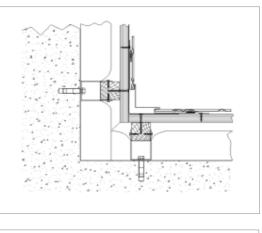
0,7mm

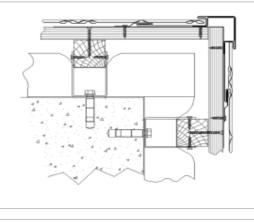
Thickness:

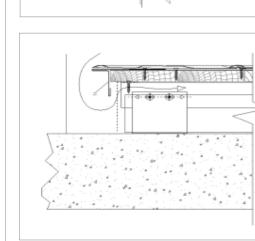
Oblique rear view



Oblique front view

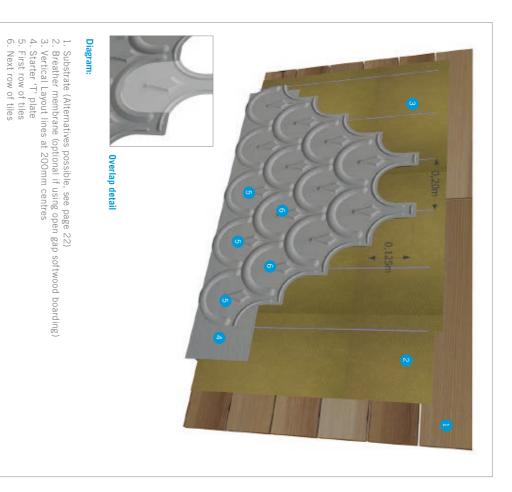






### nstallation

elZinc® rounded fish scale tiles are quick and easy to install. The tiles are overlapped and fixed directly at each side and the top through the holes provided with a nail of a screw.



22 | Prefabricated zinc tiles - Roofing and Cladding systems overview

# Substrate and façade construction

The  $elZinc^{\otimes}$  rounded fish scale tiles are quite small in size and so for economic reasons a continuous soft wood wooden boarding or plywood or OSB sheathing is normally used to support them.

It is usually ventilated with an air layer (minimum 2cm) between it and the insulation. All of these substrate materials are combustible and therefore the relevant national building codes should be consulted to ascertain any possible limitations placed on their use in external walls.

rials and wall construction, please consult our technical documentation. Two examples of façade construction are shown below. For more detailed information on supporting mate-



### Traditional vented substrates:

- 1. Concrete block structural support
  2. Wall bracket
  3. Soft wood battens
  4. Insulation between battens
  5. Substrate alternatives
  22 or 24mm open gap softwood boarding
- 19mm Class 2 plywood 18mm Class 3 OSB
- 19mm Class P5 particle board

  6. Breather membrane (optional if using open gap boarding)

  7. elZinc® tiles

### Samples

Prefabricated zinc tiles – Roofing and Cladding systems overview I 23



Note: The colours shown in this document are for illustrative purposes only and should not be taken as representative of the real finishes. Please request our sample card to see the real elZinc® finishes.

advisory Service. For more detailed technical information, please consult our technical literature or contact our technical



ASTURIANA DE LAMINADOS, S.A. has developed the instructions and recommendations herein with the aim of providing a better service for its customers. It is generic information for standard installation of elZinc® products in a European climate.

This information must not substitute the considerations and requirements that, in each project, architects, designers and consultants may offer.

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